



**evolution**  
POWER TOOLS

**SDS DRILL**  
4 Function 650w

Item	Description	Part No	Qty	Item	Description	Part No	Qty
M1R	Rage locking knob assembly	SDS1SM1R	1	83	110v black switch	SDS1S83	1
M2	Clutch assembly	SDS1SM2	1	83A	230v black switch	SDS1S83A	1
M3	Carbon brush assembly	SDS1SM3	1	84	Capacitor	SDS1S84	1
M4R	Rage side handle assembly	SDS1SM4R	1	86	Cable & plug 110v UK	SDS1S86	1
1	SDS rubber cover	SDS1S1	1	86A	Cable & plug 230v UK	SDS1S86A	1
2	SDS lock cover	SDS1S2	1	87	Cable sleeve	SDS1S87	1
3	Retainer ring 21	SDS1S3	1	88	Self tapping screw	SDS1S88	2
4	Spring holder	SDS1S4	1	89	Press wire block	SDS1S89	1
5	Towel spring	SDS1S5	1	90R	Orange left housing	SDS1S90R	1
6	Self tapping screw	SDS1S6	4	91R	Rage evolution label	SDS1S91R	1
7	Oil seal	SDS1S7	1	92	Left D handle	SDS1S92	1
8	Front housing	SDS1S8	1				
11	O-ring 11x1.5	SDS1S11	1				
13	Bearing needle HK2616	SDS1S13	1				
14	26mm flat washer	SDS1S14	1				
20	Bearing 606-2Z	SDS1S20	1				
21	Spring	SDS1S21	2				
22	Plate	SDS1S22	1				
23	4mm Flat washer	SDS1S23	2				
24	Self tapping screw	SDS1S24	2				
25	Steel ball 7	SDS1S25	1				
35	Strike hammer	SDS1S35	1				
36	O-ring 12.5x2.8	SDS1S36	1				
37	Cylinder	SDS1S37	1				
38	Cylinder pin washer	SDS1S38	2				
39	Cylinder pin	SDS1S39	1				
40	Anti friction washer	SDS1S40	1				
41	Retainer ring dia 6	SDS1S41	1				
42	Slide gear	SDS1S42	1				
43	Clutch	SDS1S43	1				
44	Transmission shaft	SDS1S44	1				
45	Flat washer	SDS1S45	1				
46	Bearing	SDS1S46	1				
47	Bearing needle	SDS1S47	2				
48	Small gear	SDS1S48	1				
49	Bearing 607-2Z	SDS1S49	1				
50	Hammer sliding plate	SDS1S50	1				
51	Sliding plate spring	SDS1S51	2				
52	Drill sliding plate	SDS1S52	1				
53	Seal ring	SDS1S53	1				
54	Oil bearing	SDS1S54	1				
55	Inner bearing housing	SDS1S55	1				
56	Felt washer	SDS1S56	1				
57	Inner selector lever	SDS1S57	1				
58	Flat washer	SDS1S58	1				
59	Bearing 609-2Z	SDS1S59	1				
60	Armature 110v	SDS1S60	1				
60A	Armature 230v	SDS1S60A	1				
61	Bearing 626-2Z	SDS1S61	1				
62	Bearing sleeve	SDS1S62	1				
63	Self tapping screw	SDS1S63	1				
64	Lock washer dia 5	SDS1S64	1				
65	Field assembly 110v	SDS1S65	1				
65A	Field assembly 230v	SDS1S65A	1				
66	Self tapping screw	SDS1S66	6				
67	Self tapping screw	SDS1S67	2				
68	Right D handle	SDS1S68	1				
69	Self tapping screw	SDS1S69	1				
70R	Rage rating label 110v	SDS1S70R	1				
70AR	Rage rating label 230v	SDS1S70AR	1				
71R	Orange right housing	SDS1S71R	1				
77	Depth ruler	SDS1S77	1				

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**Service Parts List**

REV.  
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