

D - MOTOR GROUP

This diagram illustrates the exploded view of the motor group assembly. The components are numbered as follows: 11 (screw), 10 (motor housing), 12 (screw), 9 (screw), 8 (motor housing), 13 (screw), 14 (screw), 15 (screw), 7 (screw), 6 (motor housing), 5 (motor housing), 4 (screw), and 202 (motor assembly). The motor assembly (202) is shown in a dashed box, indicating it is a sub-assembly.

C - HANDLE GROUP

This diagram illustrates the assembly of the C-handle group. The components are numbered as follows:

- 1**: Main handle base plate.
- 2**: Small rectangular component, likely a switch or sensor.
- 3**: Small rectangular component, likely a switch or sensor.
- 4**: Small rectangular component, likely a switch or sensor.
- 5**: Small rectangular component, likely a switch or sensor.
- 6**: Small rectangular component, likely a switch or sensor.
- 7**: Small rectangular component, likely a switch or sensor.
- 8**: Small rectangular component, likely a switch or sensor.
- 9**: Small rectangular component, likely a switch or sensor.
- 10**: Main handle base plate.
- 11**: Small rectangular component, likely a switch or sensor.
- 12**: Small rectangular component, likely a switch or sensor.
- 13**: Small rectangular component, likely a switch or sensor.
- 14**: Small rectangular component, likely a switch or sensor.
- 15**: Small rectangular component, likely a switch or sensor.
- 16**: Small rectangular component, likely a switch or sensor.
- 17**: Small rectangular component, likely a switch or sensor.
- 18**: Small rectangular component, likely a switch or sensor.

B-LINKAGE GROUP

The diagram shows the components of a B-linkage group. It includes a large, light-colored, T-shaped component labeled '5'. To its right are two small, dark, hook-like components labeled '4'. Below component '5' are three small, dark, hook-like components labeled '3', '2', and '1' from left to right.

E - MAIN ARM GROUP

This diagram shows the exploded view of the Main Arm Group. The main assembly is shown on the left, with callouts 1 through 5 pointing to specific components. Callout 1 points to the main arm housing, 2 to a pin, 3 to a bush, 4 to a screw, and 5 to a washer. To the right, a dashed box contains a detailed exploded view of the internal components, including a large gear, a smaller gear, a pin, a bush, a washer, a screw, and a long shaft with a handle.

F - CLAMP GROUP

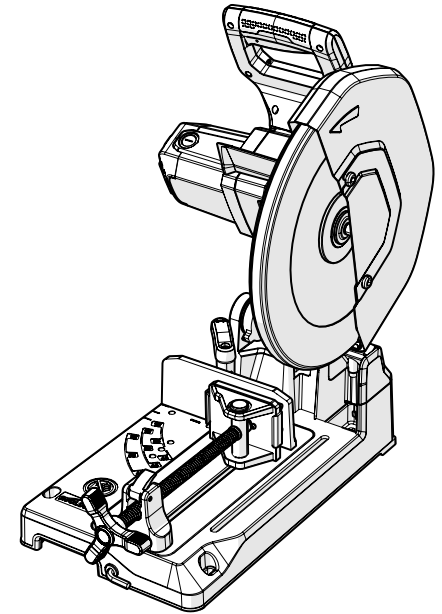
This diagram illustrates the exploded view of the G - BASE GROUP. The components are numbered as follows:

- 1: Small black cap or plug.
- 2: L-shaped metal bracket.
- 3: Small circular washer or spacer.
- 4: Large rectangular base plate with mounting holes.
- 5: Main base assembly with a central circular feature.
- 6: Small screw or pin.
- 7: Small circular washer or spacer.
- 8: Small circular washer or spacer.
- 9: Small circular washer or spacer.
- 10: Small screw or pin.
- 11: Small screw or pin.
- 12: Long cylindrical rod or pin.
- 13: Coiled spring.
- 14: Small circular washer or spacer.
- 15: Small screw or pin.
- 16: Long cylindrical rod or pin.
- 17: Small screw or pin.
- 18: L-shaped metal bracket.
- 19: Small screw or pin.
- 20: Small screw or pin.
- 21: Small screw or pin.
- 22: Small screw or pin.
- 23: Small screw or pin.
- 24: Long rectangular base plate with mounting holes.
- 25: Long rectangular base plate with mounting holes.
- 26: Small circular washer or spacer.
- 27: Small circular washer or spacer.
- 28: Small circular washer or spacer.
- 29: Small screw or pin.

A - BLADE HEAD GROUP

This diagram illustrates the exploded view of the blade head group, showing the following components and their assembly sequence:

- 1**: Blade head housing (right side)
- 2**: Blade head housing (left side)
- 3**: Blade head housing (top)
- 4**: Blade head housing (bottom)
- 5**: Blade head housing (front)
- 6**: Blade head housing (back)
- 7**: Blade head housing (side)
- 8**: Blade head housing (top)
- 9**: Blade head housing (bottom)
- 10**: Blade head housing (front)
- 11**: Blade head housing (back)
- 12**: Blade head housing (side)
- 13**: Blade head housing (top)
- 14**: Blade head housing (bottom)
- 15**: Blade head housing (front)
- 16**: Blade head housing (back)
- 17**: Blade head housing (side)
- 18**: Blade head housing (top)
- 19**: Blade head housing (bottom)
- 20**: Blade head housing (front)
- 21**: Blade head housing (back)



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No.	Description	Part Code	Qty
A01	Arbour Cover Screw	083-0101	2
A02	Arbour Cover	083-0102	1
A03	Locking Nut M6	F-NSH-M6-ST-BO	1
A04	Socket Cap Screw M10x25	F-SHCS-M10-25-ST-BO	1
A06	Blade Washer	083-0103	1
A07	Flange 89	083-0104	2
A09	Circlip φ48	F-CCEXT-48-120-ST-BO	1
A10	Pozi Pan Head Screw M5x14	F-SPHPZ-M5-14-ST-BO	4
A11	Spring Washer φ5	F-SWA-M5-ST-BO	3
A12	Pozi Pan Head Screw M6x12	F-SPHPZ-M6-12-ST-BO	1
A13	Blade Head Assembly 355	083-0105	1
A14	Moving Guard Spring Spacer 355	083-0106	1
A15	Moving Guard Spring	083-0107	1
A16	Socket Cap Screw M5x12	F-SHCS-M5-12-ST-BO	1
A17	Ball Bearing 606	F-B-606-2Z	1
A18	Bump Stop	083-0108	1
A19	Bump Stop Fixing	083-0109	1
A20	Slider Cap	083-0110	1
A21	Moving Guard Assembly 355	083-0111	1
B01	Linkage Shoulder Screw Upper	083-0115	1
B02	Screw Spacer	083-0116	1
B03	Small Linkage	083-0117	1
B04	Linkage Shoulder Screw Middle	083-0118	2
B05	Main Linkage	083-0119	1
C01	Main Handle Lower	083-0121	1
C02	Terminal Block	083-0122	1
C03	Capacitor 220-240V	083-0123	1
C04	Main Trigger Blue	084-0106	1
C05	Main Trigger Spring	083-0126	1
C06	Switch	083-0127	1
C07	Trigger Lock Spring	083-0128	1
C08	Lock Trigger	083-0129	1
C09	Trigger Lock Pin	083-0130	1
C10	Main Handle Upper	083-0131	1
C11	Pozi Pan Head Screw M5x30 w/ Washer	F-SPHPZ-M5-30-ST-BO	4
C12	Pozi Pan Head Screw M5x30 w/ Washer	F-SPHPZ-M5-30-ST-BO	2
C13	Carry Handle	083-0132	1
C14	Cable Sleeve Small	083-0133	1
C15	Cable UK 220-240V/R3m	084-0111	1
C16	Cable Strain Clamp	083-0140	1
C17	Pozi Pan Head Tapping Screw ST4x16	F-TFPX-4-16-ST-BO	8
C18	RF Inductor Coil	083-0195	1
D04	Pozi Pan Head Tapping Screw ST5x80	F-TFPX-5-80-ST-BO	2
D05	Air Baffle 65	084-0125	1
D06	Stator 65/220-240V 2200W	084-0127	1
D07	Ball Bearing Cap	053-0270	1
D08	Motor Housing	083-0150	1
D09	Pozi Pan Head Screw M5x30 w/ Washer	F-SPHPZ-M5-30-ST-BO	4
D10	End Cap Blue	084-0131	1
D11	Pozi Pan Head Tapping Screw ST4x16	F-TFPX-4-16-ST-BO	2
D12	Pozi Pan Head Screw M4x10	F-SPHPZ-M4-10-ST-BO	2
D13	Brush Holder	083-0152	2
D14	Carbon Brush 220-240V	083-0153	2
D15	Brush Holder Cover	083-0155	2
D202	Armature 65 Assembly 230V EU/UK/AUS	084-0051	1

No.	Description	Part Code	Qty
E01	Arm	083-0160	1
E02	Arbour Locking Pin	083-0161	1
E03	Roller Pin 4x20	F-SDL-4-20-ST-BO	1
E04	Locking Pin Spring	083-0162	1
E05	Ball Bearing 6000 YQ	F-B-6000-2Z	2
E22	Rubber Bearing Ring	083-0196	1
E201	Gearbox Assembly (S355/380)	084-0055	1
F01	Clamp Bar Handle Blue	084-0132	1
F02	Pozi Pan Head Screw M5x25	F-SPHPZ-M5-25-ST-BO	1
F03	Clamp Bar - 20mm/Trapezoid	084-0133	1
F04	Clamp Bar Support - QR	084-0134	1
F05	Clamp Bar Wear Plate	084-0135	1
F06	Quick Release Vice Roller Pin	F-SDL-6-40-ST-BO	1
F07	Quick Release Vice	084-0137	1
F08	Pozi Pan Head Screw M5x8	F-SPHPZ-M5-8-ST-BO	1
F09	Washer φ10xφ20x2	F-W-M10-ST-BO	3
F10	Moving Vice Spindle - QR	084-0138	1
F11	Split Pin 3x25	083-0176	1
F12	Circlip φ22	F-CCEXT-22-120-ST-BO	1
F13	V-Vice Assembly - Steel	084-0139	1
F14	45° Locking Pin	084-0140	1
F15	45° Locking Knob	084-0141	1
F16	Roller Pin 3.2x18	F-SDL-3-18-ST-BO	1
F17	Quick Release Lever Shaft Screw	084-0142	1
F18	Locking Pin Spring	084-0143	2
F19	Quick Release Lever Blue	084-0144	1
F20	Quick Release Lever Shaft Insert	084-0145	1
F21	Quick Release Lever Shaft	084-0146	1
F22	Quick Release Lever Shaft Washer	084-0147	1
F23	Socket Cap Shoulder Screw	084-0148	1
F24	Pozi Pan Head Screw M4x5	F-SPHPZ-M4-5-ST-BO	2
F25	Fence Scale	084-0149	1
F26	Fence - Cast	084-0150	1
F27	Moving Vice Jaw - Cast	084-0151	1
F28	Locking Nut M10	F-NNIF-M10-ST-BO	1
F29	Spring Washer φ8	F-SWA-M8-ST-BO	2
F30	Socket Cap Screw M8x25	F-SHCS-M8-25-ST-BO	2
G01	Rubber Foot 084	084-0152	4
G02	Allen Key S=8	F-HEXKEY-M8-ST-BO	1
G03	Rubber Grommet	083-0185	1
G04	Base - Wear Plate	084-0154	1
G05	Base	084-0153	1
G06	Head Lock-Down Pin 084	084-0155	1
G07	O Ring 4.5x1.8	083-0188	1
G08	Arm Shaft Spacer Small	084-0156	1
G09	Arm Shaft Spacer Big	084-0157	1
G10	Hex Nut M8	F-NSF-M8-ST-BO	1
G11	Hex Screw M8x25	F-HSS-M8-ST-BO	1
G12	Main Torsion Spring Spacer	083-0190	1
G13	Main Torsion Spring 084	084-0158	1
G14	Hex Socket Set Screw M6X20	F-SSCFP-M6-20-ST-BO	1
G15	Stop Pin	084-0159	1
G16	Arm Pivot Shaft 084	084-0160	1
G17	Socket Cap Screw M5x12	F-SHCS-M5-12-ST-BO	2
G18	Chip Deflector - Cast	084-0161	1
G19	Pozi Pan Head Screw M4x10	F-SPHPZ-M4-10-ST-BO	1
G20	Chip Tray Locking Knob	084-0162	1
G21	Chip Tray Spring	084-0163	1
G22	Locking Plate	084-0164	1
G23	Chip Tray Locking Screw	084-0165	1
G24	Chip Tray Assembly	084-0166	1

No.	Description	Part Code	Qty
G25	Chip Tray Plate	084-0167	1
G26	Pozi Pan Head Screw M5x8	F-SPHPZ-M5-8-ST-BO	7
G27	Chip Tray Spring Plate	084-0168	1
G28	Main Linkage Bracket	084-0169	1
G29	Socket Cap Countersunk Screw M5x15	F-SCHPZ-M5-15-ST-BO	1
H01	Chip Guard	084-0170	1
H02	Pozi Pan Head Screw M5x8	F-SPHPZ-M5-8-ST-BO	2

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Service Parts List

V: 084-0001.02

355mm Metal Cutting Chop Saw

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